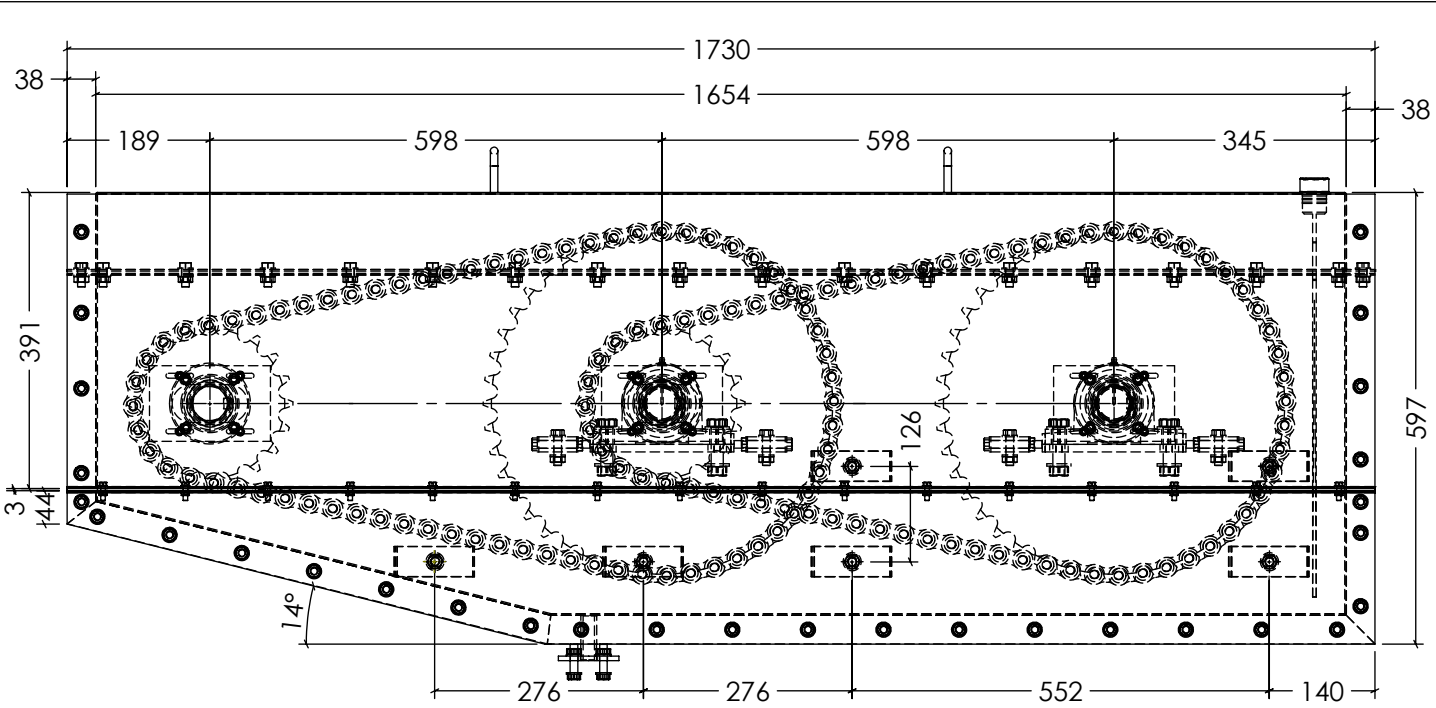
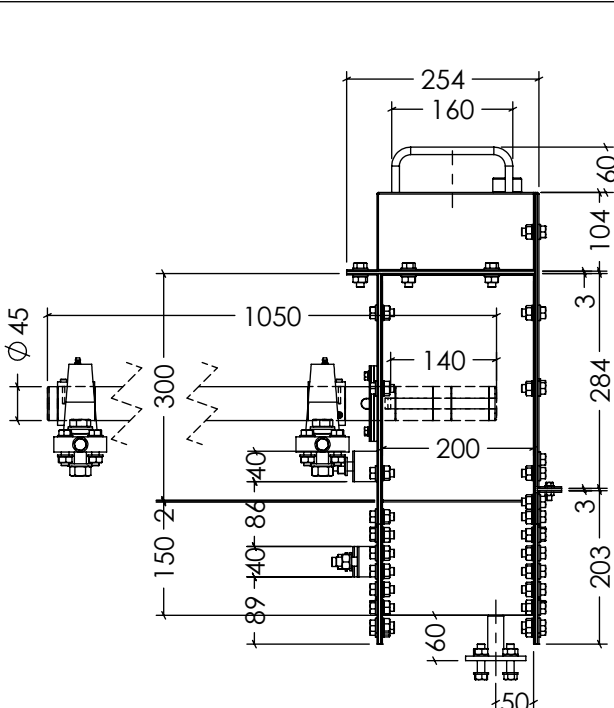
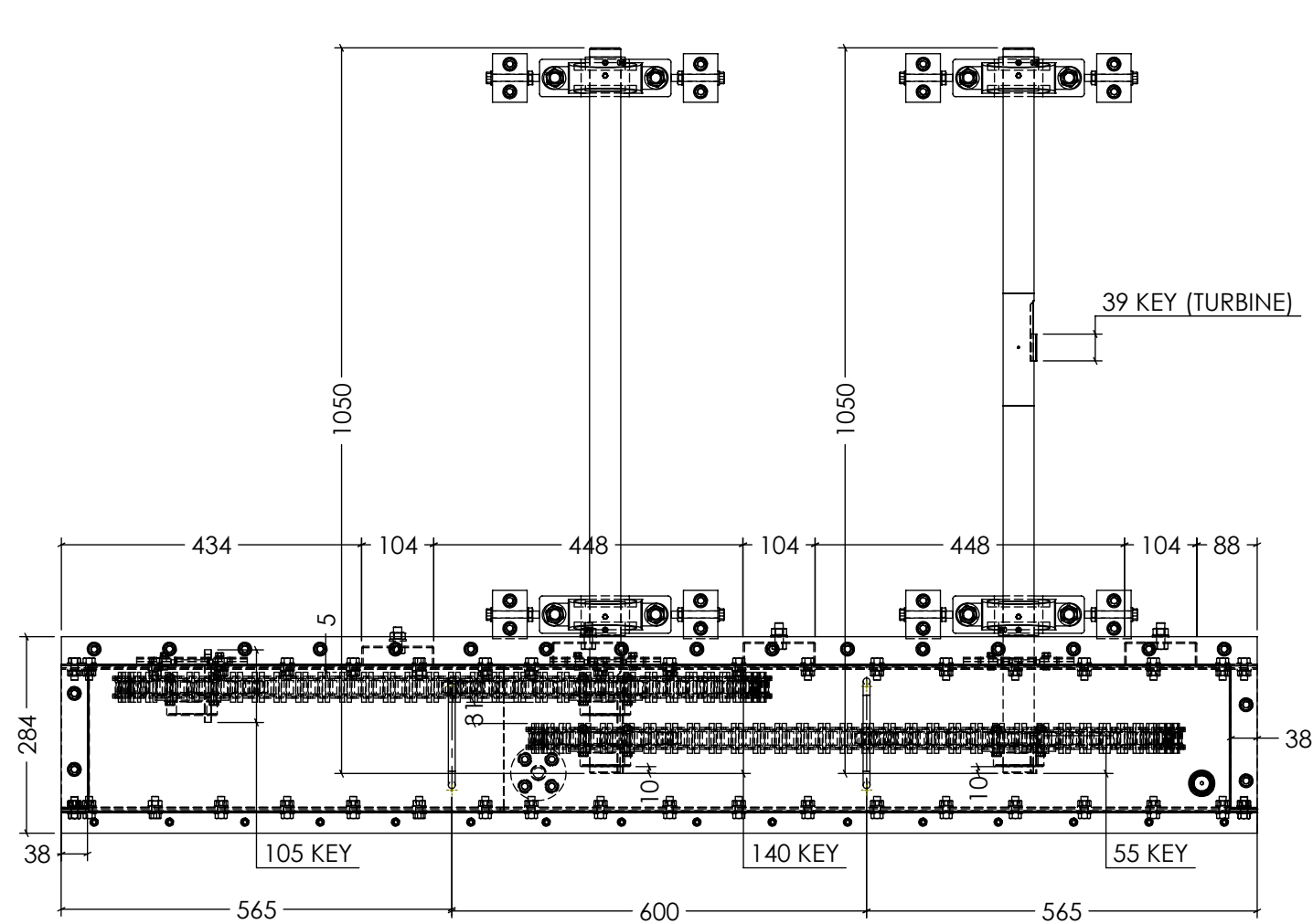




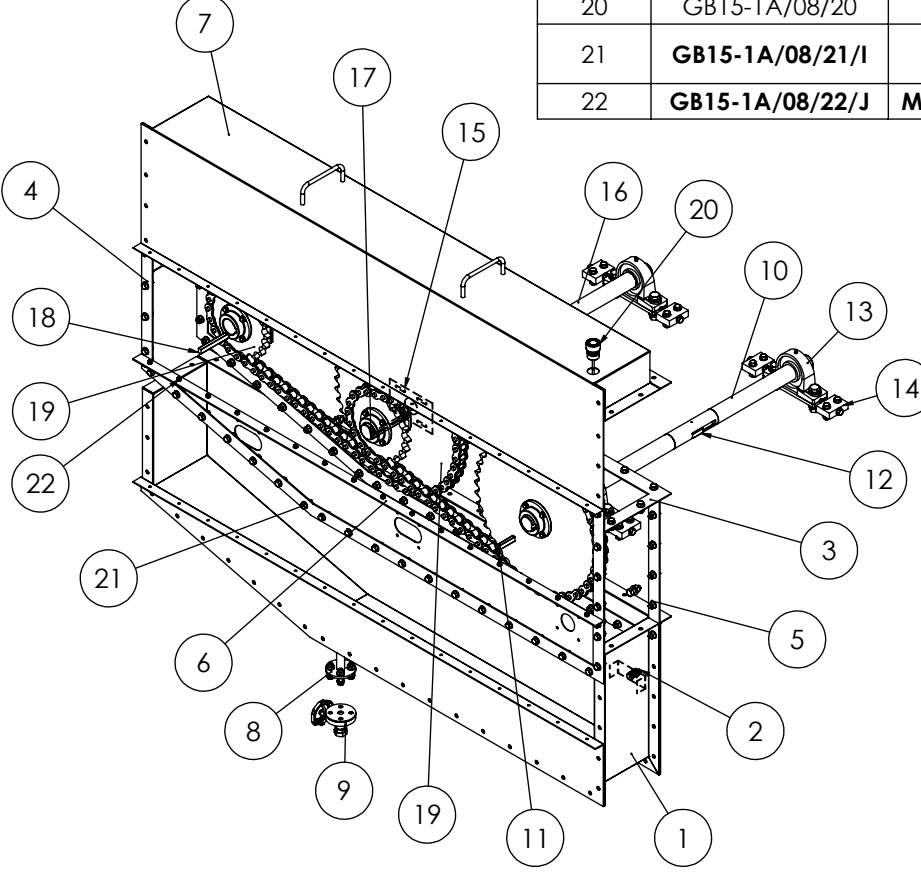
FRONT VIEW



SIDE VIEW



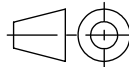
TOP VIEW

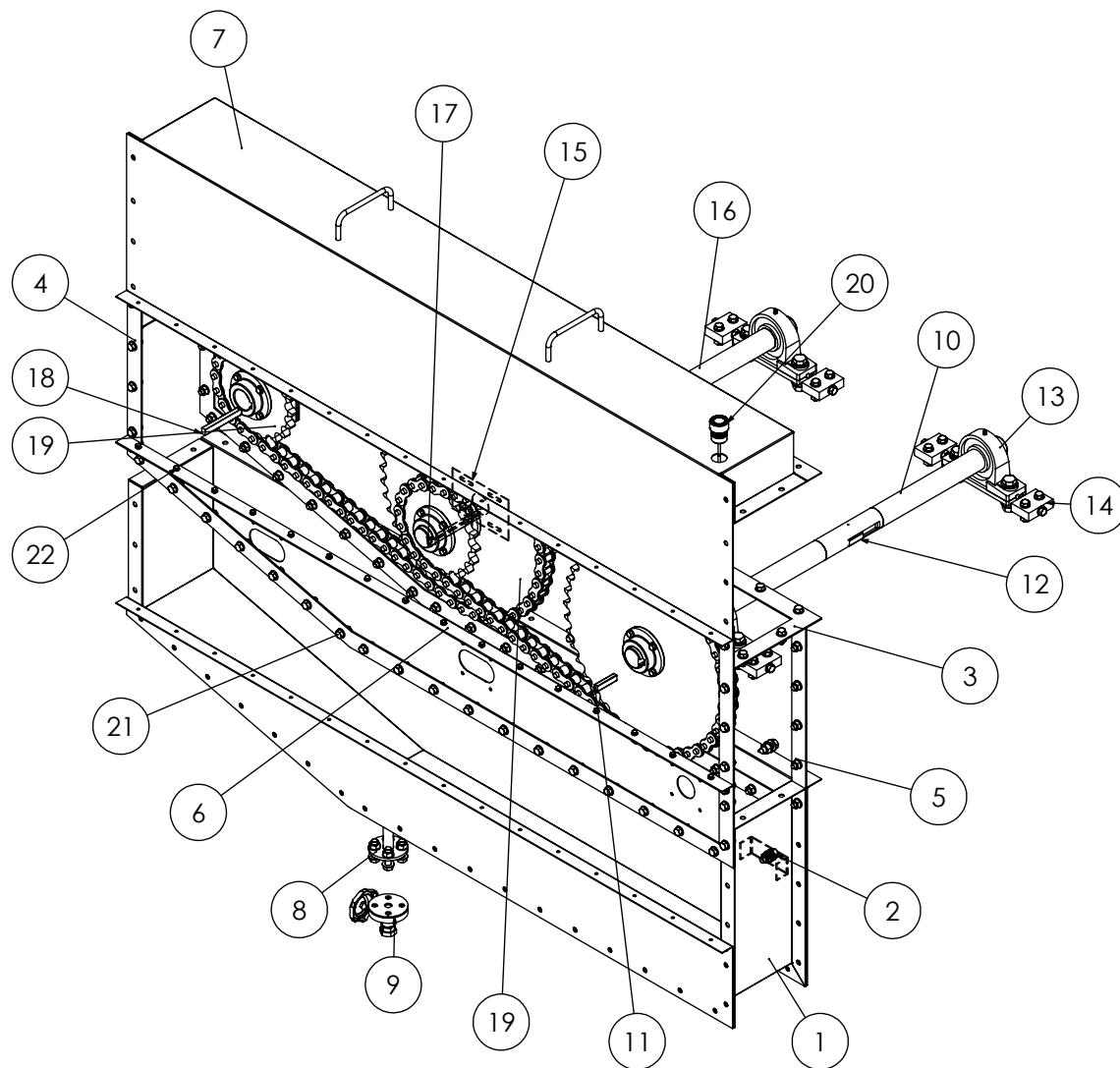


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
1	GB15-1A/08/01/A	GEARBOX HOUSING ASSY	1	2MM SS	37662.22
2	GB15-1A/08/02	M12 X 30 SETSCREW ASSY	6	PARTS	75.86
3	GB15-1A/08/03	GEARBOX GASKET TOP	1	3MM RUBBER	493.13
4	GB15-1A/08/04	GEARBOX GASKET FRT	1	3MM RUBBER	320.14
5	GB15-1A/08/05	GEARBOX GASKET BACK	1	3MM RUBBER	295.72
6	GB15-1A/08/06	GEARBOX GASKET FRT SMALL	1	3MM RUBBER	165.38
7	GB15-1A/08/07/B	GEARBOX LID ASSY	1	2MM SS	13930.00
8	GB15-1A/08/08/C	PIPE & FLANGE ASSY	1	SS	1524.12
9	GB15-1A/08/09/D	DRAIN VALVE ASSEMBLY 15mm	1	BRASS	1123.00
10	GB15-1A/08/10	SHAFT Ø 45 L=1050	1	SS	13569.32
11	GB15-1A/08/11	KEY - 14 X 9 X 55	1	SS	109.68
12	GB15-1A/08/12	KEY - 14 X 9 X 39	1	SS	702.35
13	GB15/1A/08/13/E	Ø 45 PILLOW MOUNT ASSY	4	PARTS BUY IN	3640.51
14	GB15-1A/08/14/F	TENSIONER BLOCK ASSY	8	PARTS	672.41
15	GB15-1A/08/15/G	GEARBOX OIL SEAL ASSY	3	PARTS	357.97
16	GB15-1A/08/16	SHAFT CTR Ø 45 L= 1050	1	SS	13617.34
17	GB15-1A/08/17	KEY - 14 X 19 X 140	1	SS	653.24
18	GB15-1A/08/18	KEY (PMG)	1	SS BUY IN	350.30
19	GB15-1A/17/19/H	SPROCKET & CHAIN ASSY	2	PARTS	33541.60
20	GB15-1A/08/20	OIL DIPSTICK	1	SS BUY IN	394.04
21	GB15-1A/08/21/I	M10 X 25 SET SCREW ASSY	76	PARTS	210.00
22	GB15-1A/08/22/J	M6 X 20 SETSCREW ASSY	16	PARTS	11.49

GALVANISED - THEN PAINTED WITH
BLACK EPOXY TARR

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF
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WRITTEN PERMISSION OF IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH: GALVANISED BLACK EPOXY TARR			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
	NAME		SIGNATURE		DATE				TITLE: GB - 15 / GEARBOX SUB - ASSY			
DRAWN	KVT				05/08/22							
CHK'D												
APPV'D												
MFG												
Q.A						MATERIAL: STAINLESS STEEL		DWG NO. AT15 - 1A/08				
							WEIGHT:		SCALE:1 : 10		SHEET 1 OF 1 PG 1 A A	



GB - 15
**GEARBOX
GENERAL ASSY
AT 15 - 08 A/B/A**

CLIENT:	
PRODUCT:	GEARBOX
CODE:	AT 15 - 08 A/B/A
QTY PER UNIT	1
MATERIAL	SEE COMPONENTS
FINISH	GALVANISED BLACK EPOXY TARR

COMPONENT LAYOUT

NO	COMPONENT	PG NO	QTY
1	GEARBOX HOUSING ASSY	1A-4A	1
3	GEARBOX GASKET TOP	3	1
4	GEARBOX GASKET FRT	4	1
5	GEARBOX GASKET BACK	5	1
6	GB GASKET FRT SMALL	6	1
7	GEARBOX LID ASSY	7B-B2	1
8	PIPE & FLANGE ASSY	8C-C2	1
9	DRAIN VALVE ASSY 15MM	9D	1
10	SHAFT 46 DIA L=1050	10A-10	1
11	KEY-14 X 9 X 55MM	11	1
12	KEY-14 X 9 X 39MM	12	1
13	PILLOW MOUNT 49MM ASSY	13	4
14	TENSIONER BLOCK ASSY	14A-14	8
15	GEARBOX OIL ASSY	15A-D	1
16	SHAFT CTR 46MM L=1050	16A-16	3
17	KEY-14 X 9 X 140MM	17	2
18	KEY (PMG)- BUY OUT	18	1
19	SPROCKET & CHAIN ASSY	19A-E	2
20	OIL DIPSTICK - BUY OUT	20	1

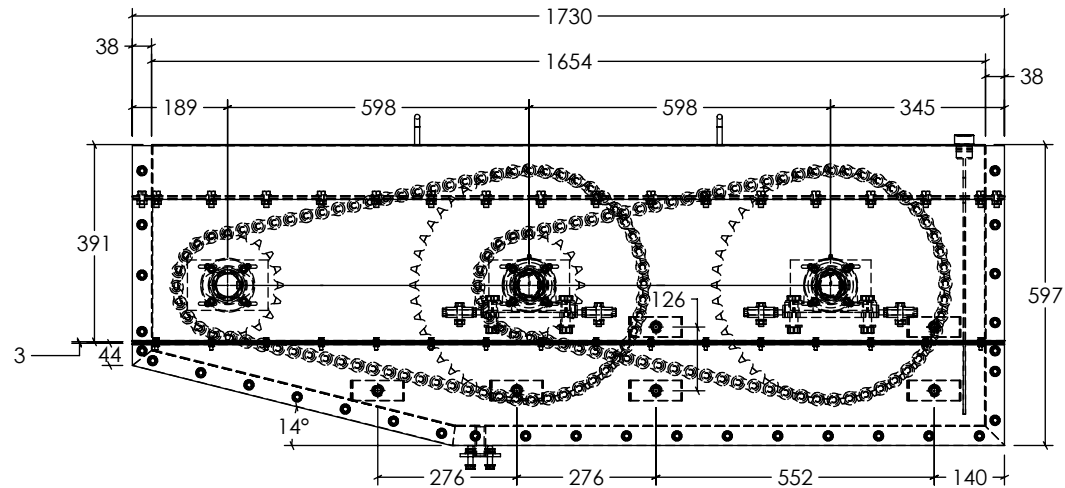
FASTENERS

2	M12 X 30 SETSCREW ASSY	6
21	M10 X 25 SETSCREW ASSY	76
22	M6 X 20 SETSCREW ASSY	16

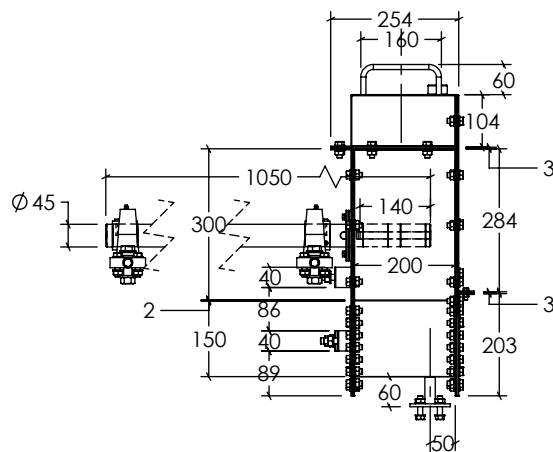
DRAWING INFORMATION

DRAWN BY	KVT
DATE	05/08/22
REVISION	

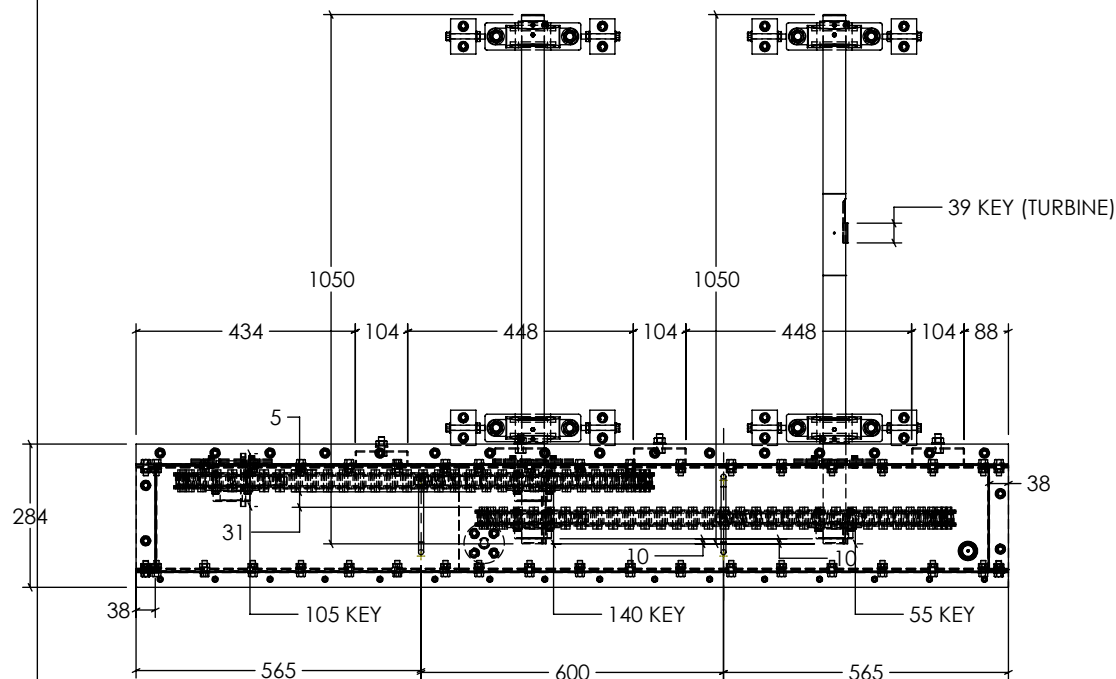
APPROVED BY



FRONT VIEW



SIDE VIEW



TOP VIEW

GB - 15
GEARBOX
GENERAL DIMENSIONS
AT 15 - 08 A/B/B

CLIENT:	
PRODUCT:	GEARBOX
CODE:	AT 15 - 08 A/B/B
QTY PER UNIT	1
MATERIAL	SEE COMPONENTS
FINISH	GALVANISED BLACK EPOXY TARR

COMPONENT LAYOUT

NO	COMPONENT	PG NO	QTY
1	GEARBOX HOUSING ASSY	1A-4A	1
3	GEARBOX GASKET TOP	3	1
4	GEARBOX GASKET FRT	4	1
5	GEARBOX GASKET BACK	5	1
6	GB GASKET FRT SMALL	6	1
7	GEARBOX LID ASSY	7B-B2	1
8	PIPE & FLANGE ASSY	8C-C2	1
9	DRAIN VALVE ASSY 15MM	9D	1
10	SHAFT 46 DIA L=1050	10A-10	1
11	KEY-14 X 9 X 55MM	11	1
12	KEY-14 X 9 X 39MM	12	1
13	PILLOW MOUNT 49MM ASSY	13	4
14	TENSIONER BLOCK ASSY	14A-14	8
15	GEARBOX OIL ASSY	15A-D	1
16	SHAFT CTR 46MM L=1050	16A-16	3
17	KEY-14 X 9 X 140MM	17	2
18	KEY (PMG)- BUY OUT	18	1
19	SPROCKET & CHAIN ASSY	19A-E	2
20	OIL DIPSTICK - BUY OUT	20	1

FASTENERS

2	M12 X 30 SETSCREW ASSY	6
21	M10 X 25 SETSCREW ASSY	76
22	M6 X 20 SETSCREW ASSY	16

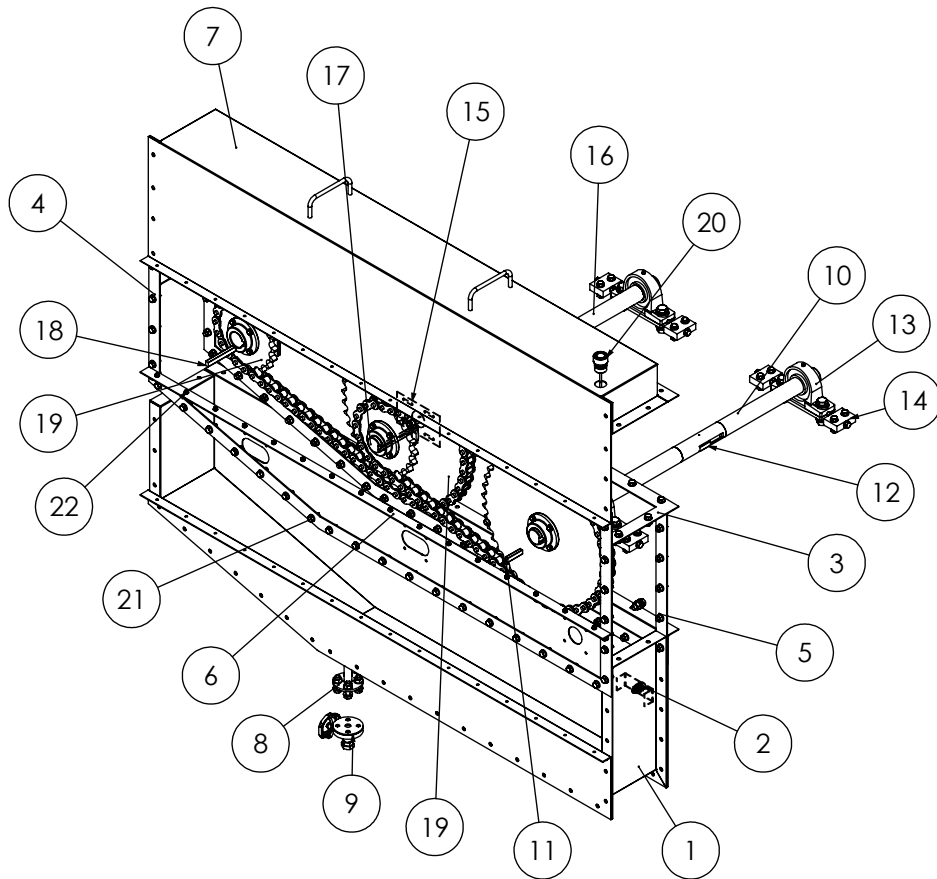
DRAWING INFORMATION

DRAWN BY	KVT
DATE	05/08/22
REVISION	

APPROVED BY

SCALE : 1 : 20

PAGE 1 A/B/B



DD - 15
AT 15 - 08/A/B/C
GEARBOX COSTING SHEET

CLIENT :	
PRODUCT :	GEARBOX
PRODUCT CODE :	AT15 - 08/A/B/C
QTY PER UNIT	
MATERIAL	SEE COMPONENTS
FINISH	GALVANISED
TOTAL COST	

COMPONENT COSTING INFORMATION

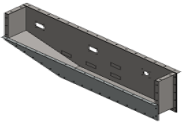
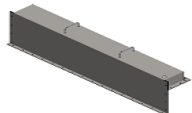
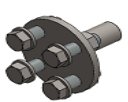
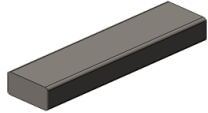
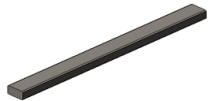
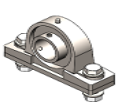
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	SUPPLIER
1	GB15-1A/08/01/A	GEARBOX HOUSING ASSY	1	2MM SS	
2	GB15-1A/08/02	M12 X 30 SETSCREW ASSY	6	PARTS	
3	GB15-1A/08/03	GEARBOX GASKET TOP	1	3MM RUBBER	
4	GB15-1A/08/04	GEARBOX GASKET FRT	1	3MM RUBBER	
5	GB15-1A/08/05	GEARBOX GASKET BACK	1	3MM RUBBER	
6	GB15-1A/08/06	GEARBOX GASKET FRT SMALL	1	3MM RUBBER	
7	GB15-1A/08/07/B	GEARBOX LID ASSY	1	2MM SS	
8	GB15-1A/08/08/C	PIPE & FLANGE ASSY	1	SS	
9	GB15-1A/08/09/D	DRAIN VALVE ASSEMBLY 15mm	1	BRASS	
10	GB15-1A/08/10	SHAFT 46 DIA L=1050	1	SS	
11	GB15-1A/08/11	KEY - 14 X 9 X 55	1	SS	
12	GB15-1A/08/12	KEY - 14 X 9 X 39	1	SS	
13	GB15-1A/08/13/E	Ø 45 PILLOW MOUNT ASSY	4	PARTS BUY IN	
14	GB15-1A/08/14/F	TENSIONER BLOCK ASSY	8	PARTS	
15	GB15-1A/08/15/G	GEARBOX OIL SEAL ASSY	3	PARTS	
16	GB15-1A/08/16	SHAFT CTR - 46 DIA L= 1050	1	SS	
17	GB15-1A/08/17	KEY - 14 X 19 X 140	1	SS	
18	GB15-1A/08/18	KEY (PMG)	1	SS	
19	GB15-1A/17/19/H	SPROCKET & CHAIN ASSY	2	PARTS	
20	GB15-1A/08/20	OIL DIPSTICK	1	SS BUY IN	
21	GB15-1A/08/21/I	M10 X 25 SET SCREW ASSY	76	PARTS	
22	GB15-1A/08/22/J	M6 X 20 SETSCREW ASSY	16	PARTS	

DRAWING INFORMATION

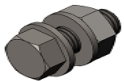
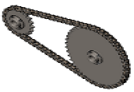
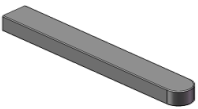
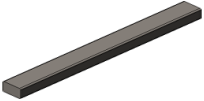
DRAWN BY	KVT
DATE	20/06/22
REVISION	

APPROVED BY

AT15-1A/08 GEARBOX
SUB ASSY
08. GEARBOX SUB ASSY PARTS

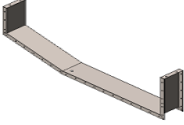
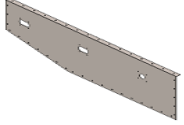
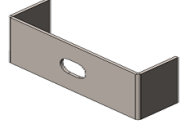
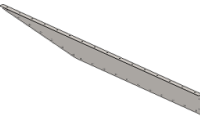
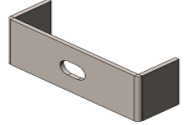
DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
 	1	GB15-1A/08/01/A	GEARBOX HOUSING ASSY	1	2MM SS	37662,22
	2	GB15-1A/08/02	M12 X 30 SETSCREW ASSY	6	PARTS	75,86
          	3	GB15-1A/08/03	GEARBOX GASKET TOP	1	3MM RUBBER	493,13
	4	GB15-1A/08/04	GEARBOX GASKET FRT	1	3MM RUBBER	320,14
	5	GB15-1A/08/05	GEARBOX GASKET BACK	1	3MM RUBBER	295,72
	6	GB15-1A/08/06	GEARBOX GASKET FRT SMALL	1	3MM RUBBER	165,38
	7	GB15-1A/08/07/B	GEARBOX LID ASSY	1	2MM SS	13930
	8	GB15-1A/08/08/C	PIPE & FLANGE ASSY	1	SS	1524,12
	9	GB15-1A/08/09/D	DRAIN VALVE ASSEMBLY 15mm	1	BRASS	1123
	10	GB15-1A/08/10	SHAFT Ø 45 L=1050	1	SS	13569,32
	11	GB15-1A/08/11	KEY - 14 X 9 X 55	1	SS	109,68
	12	GB15-1A/08/12	KEY - 14 X 9 X 39	1	SS	702,35
	13	GB15/1A/08/13/E	Ø 45 PILLOW MOUNT ASSY	4	PARTS BUY IN	3640,51

AT15-1A/08 GEARBOX
SUB ASSY
08. GEARBOX SUB ASSY PARTS



14	GB15-1A/08/14/F	TENSIONER BLOCK ASSY	8	PARTS	672,41
15	GB15-1A/08/15/G	GEARBOX OIL SEAL ASSY	3	PARTS	357,97
16	GB15-1A/08/16	SHAFT CTR - Ø 45 L= 1050	1	SS	13617,34
17	GB15-1A/08/17	KEY - 14 X 19 X 140	1	SS	653,24
18	GB15-1A/08/18	KEY (PMG)	1	SS BUY IN	350,3
19	GB15-1A/17/19/H	SPROCKET & CHAIN ASSY	2	PARTS	33541,6
20	GB15-1A/08/20	OIL DIPSTICK	1	SS BUY IN	394,04
21	GB15-1A/08/21/I	M10 X 25 SET SCREW ASSY	76	PARTS	210,23
22	GB15-1A/08/22/J	M6 X 20 SETSCREW ASSY	16	PARTS	11,49

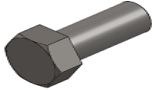
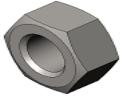
AT15-1A/08/A
SUB-SUB ASSY
A1. GEARBOX HOUSING PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
 	1	GB15-1A/08/01/A1	GB BASE PLATE	1	2mm SS	11062,24
	2	GB15-1A/08/01/A2	GB SHAFT SIDE PLATE-BACK	1	2MM SS	13614,33
  	3	GB15-1A/08/01/A3	GB MOUNTING BRACKET 1	5	2MM SS	100,92
	4	GB15-1A/08/01/A4	GB FRONT PLATE	1	2MM SS	5440,65
	5	GB15-1A/08/01/A5	GB MOUNTING BRACKET 2	1	2MM SS	92,57

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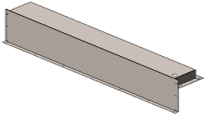
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AT15-1A/02
K. DISCHARGE DAM SUB-SUB ASSY
M12 X 30 SETSCREW ASSY

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/02/1	M12 X 30 SETSCREW	1	SS	45,06
	2	GB15-1A/08/02/2	M12 WASHER - BELLEVILLE	2	SS	6,27
	3	GB15-1A/08/02/3	M12 NUT	1	SS	8,23

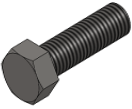
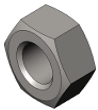
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AT15-1A/08/B
SUB SUB ASSY
7. GEARBOX LID ASSY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/07/B01	GEARBOX LID	1	2MM SS	22022,14
	2	GB15-1A/08/07/B02	GEARBOX LID HANDLE	2	10 DIA RB SS	148,76

[illegible]

AT15-1A/08/C
SUB SUB ASSY
8. PIPE AND FLANGE ASSY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/08/C01	GB FLANGE - 15NB	1	6MM SS	202,53
	2	GB15-1A/08/08/C02	GB PIPE L=60	1	3MM SS	79,4
	3	GB15-1A/08/08/C03	M10 X 40 SET SCREW	4	SS	35,32
	4	GB15-1A/08/08/C04	M10 WASHER - BELLEVILLE	8	SS	3,57
	5	GB15-1A/08/08/C05	M10 NUT	4	SS	11,94

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
1	GB15-1A/08/08/C01	GB FLANGE - 15NB	1	6MM SS	202.53
2	GB15-1A/08/08/C02	GB PIPE L=60	1	3MM SS	79.40
3	GB15-1A/08/08/C03	M10 X 40 SET SCREW	4	SS	35.32
4	GB15-1A/08/08/C04	M10 WASHER - BELLEVILLE	8	SS	3.57
5	CS15-1A/18/06	M10 NUT	4	SS	11.94

FRONT VIEW

SIDE VIEW

GB - 15
GEARBOX PIPE & FLANGE
GENERAL ASSY & DIMENSIONS
AT 15 - 08/08/C

COMPONENT LAYOUT

FASTENERS

DRAWING INFORMATION

APPROVED BY

PAGE 8C

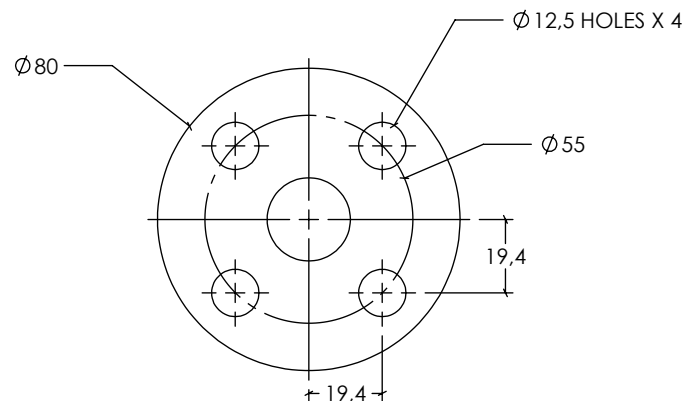
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PRODUCT:	GEARBOX - FLANGE 15NB		
PRODUCT CODE:	GB15-1A/08/08/C01		

COMPONENT

DRAWING TYPE:

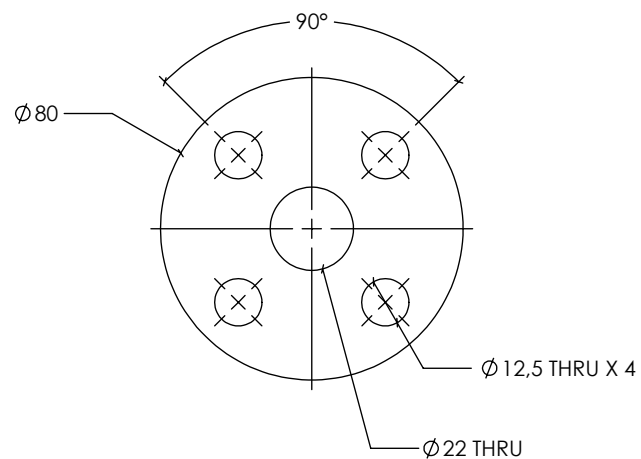
PROCESS DRAWING

C01. GEARBOX - FLANGE 15NB

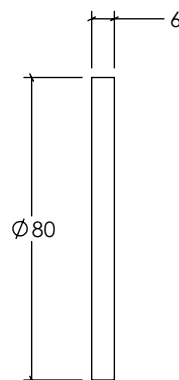


FLAT PATTERN - DXF

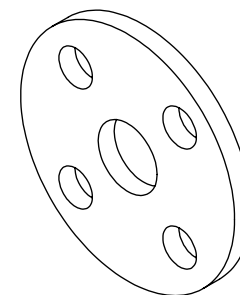
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 Bounding Box Width: 80mm
 Sheet Metal Thickness: 6mm
 Bounding Box Area: 6399.99mm²
 Bounding Box Area-Blank: 4155.54mm²
 Cutting Length-Outer: 251.33mm
 Cutting Length-Inner: 226.19mm
 Cut Outs: 5
 Bends: 0
 Bend Allowance: 0.5
 Material: AISI 1035 Steel (SS)
 Mass: 195.73g
 Description: Sheet
 Bend Radius: 0.74mm
 Surface Treatment: Galvanised-Black Epoxy Tarr
 Cost-TotalCost: 0
 QUANTITY: 1



FRONT VIEW



SIDE VIEW



GROUP /QUANTITIES:

BATCH NO:		ORDER NO:
QTY/CRATE:		QTY/NO:

COMPONENT INFORMATION

QTY PER UNIT:	1
MATERIAL:	6MM SS

MATERIAL:	6MM SS
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	GALVANISED
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FINISH:	BLACK EPOXY TARR
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PROCESS INFORMATION

NO	MACHINE	PROCESS	QTY
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[illegible]

OPERATION INFORMATION

NO	MACHINE	PROCESS
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[illegible]

DRAWING INFORMATION

DRAWN BY	KVT
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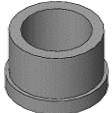
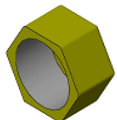
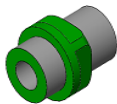
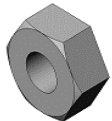
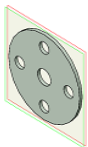
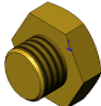
DATE	06/08/22
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DATE	03/03/22
REVISION	
APPROVED BY:	

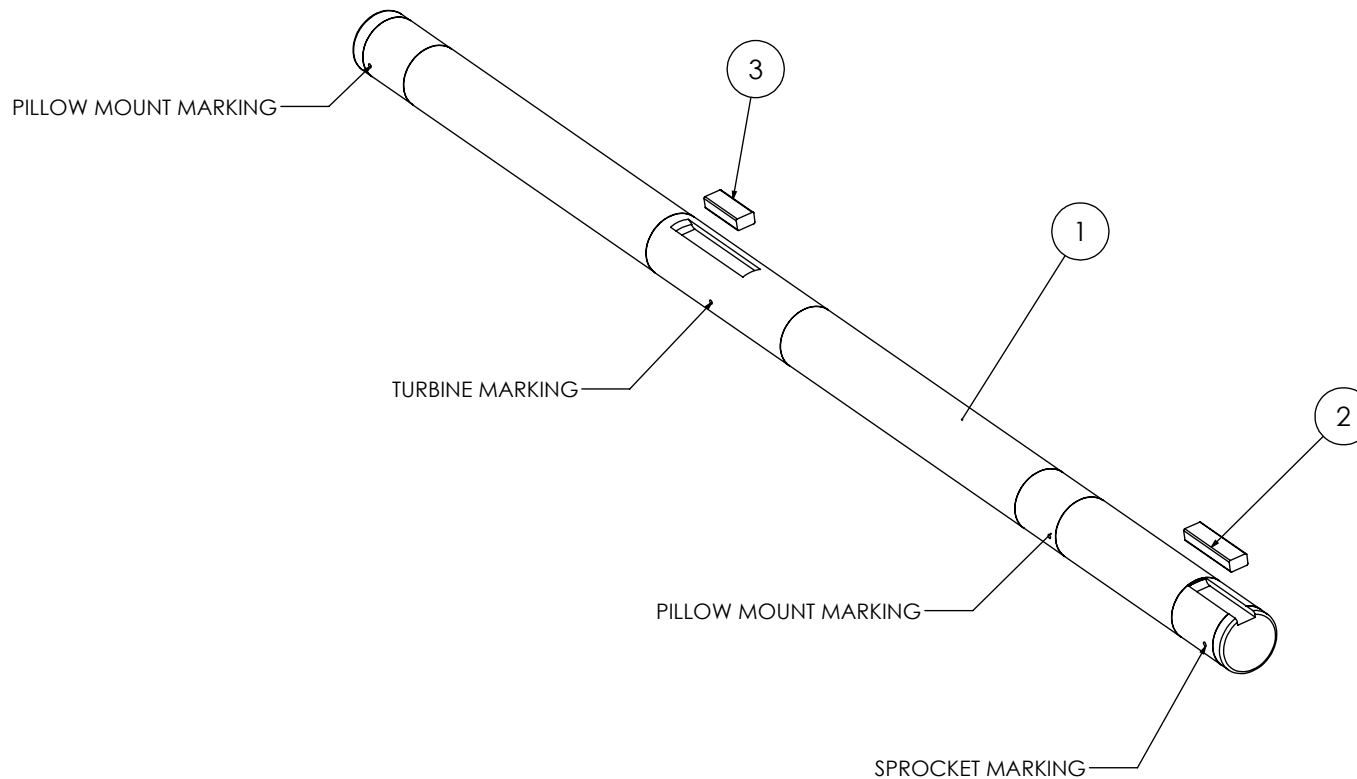
SCALE: 1 : 2

PAGE 8C 1

9C. GB DRAIN VALVE ASSY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	DRAIN VALVE2 (15 MM)	BUY IN	1		
	2	HANDLE HEAD1	BUY IN	1		
	3	SHAFT HOLDER1	BUY IN	1		
	4	SHAFT1	BUY IN	1		
	5	THREADED CAP1	BUY IN	1		
	6	THREADED COUPLING1	BUY IN	1		
	7	FLATNUT M8	FILLER PLUG	1		
	8	5110 9 0010	DRAIN VALVE GASKET (15mm SINGLE)	1	CORK	
	9	5140-520101	FILLER PLUG	1	BRASS	94,68

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
1	GB15-1A/08/11	KEY - 14 X 9 X 55	1	SS	109.68
2	GB15-1A/08/12	KEY - 14 X 9 X 39	1	SS	702.35
3	GB15-1A/08/10	SHAFT Ø 45 L=1050	1	SS	13569.32



GB - 15
KEYS 55/170 & SHAFT $\varnothing 45 \times 1050$
AT 15 - 08/10-12

CLIENT:	
PRODUCT:	KEY 55/39 & SHAFT ASSY
CODE:	GB15-1A/08/10-12
QTY PER UNIT	1
MATERIAL	SEE COMPONENTS
FINISH	GALVANISED

COMPONENT LAYOUT

[illegible]

FASTENERS

[illegible]

DRAWING INFORMATION

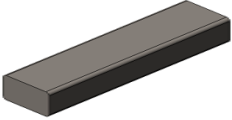
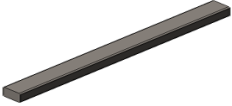
DRAWN BY	KVT
DATE	29/08/22
REVISION	

APPROVED BY

SCALE: 1 : 2

PAGE 10A

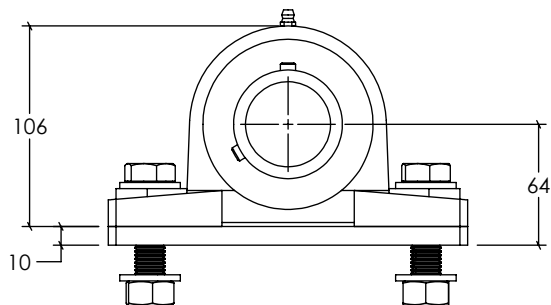
10-12. GEARBOX SHAFT AND KEYS (TURBINE)

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/10	SHAFT 45 DIA L=1050	1	SS	13569,32
 	2	GB15-1A/08/11	KEY - 14 X 9 X 55	1	SS	109,68
	3	GB15-1A/08/12	KEY - 14 X 9 X 39	1	SS	702,35

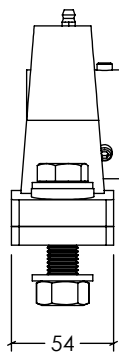
CLIENT:		COMPONENT 11. GEARBOX- KEY 14 X 9 X 55	DRAWING TYPE: PROCESS DRAWING	
PRODUCT: GEARBOX - KEY 14 X 9 X 55				
PRODUCT CODE: GB15-1A/08/11				
55 9 FRONT VIEW 14 0.5MM CHAMFER @45° TOP VIEW				
GROUP /QUANTITIES:				
BATCH NO:		ORDER NO:		
QTY/CRATE:		QTY/NO:		
COMPONENT INFORMATION				
QTY PER UNIT:		1		
MATERIAL:		9MM SS		
FINISH:		GALVANISED		
PROCESS INFORMATION				
NO	MACHINE	PROCESS	QTY	
		</		

CLIENT:		COMPONENT 12. GEARBOX- KEY 14 X 9 X 39	DRAWING TYPE: PROCESS DRAWING			
PRODUCT: GEARBOX - KEY 14 X 9 X 39						
PRODUCT CODE: GB15-1A/08/12						
39 9 FRONT VIEW 14 0.5MM CHAMFER @ 45° TOP VIEW						
					GROUP /QUANTITIES:	
					BATCH NO:	ORDER NO:
					QTY/CRATE:	QTY/NO:
					COMPONENT INFORMATION	
					QTY PER UNIT:	1
					MATERIAL:	9MM SS
					FINISH:	GALVANISED
PROCESS INFORMATION						
NO	MACHINE	PROCESS	QTY			
OPERATION INFORMATION						
NO	MACHINE	PROCESS				
DRAWING INFORMATION						
DRAWN BY	KVT					
DATE	06/08/22					
REVISION						
APPROVED BY:						
SCALE: 1 : 1 PAGE 12						

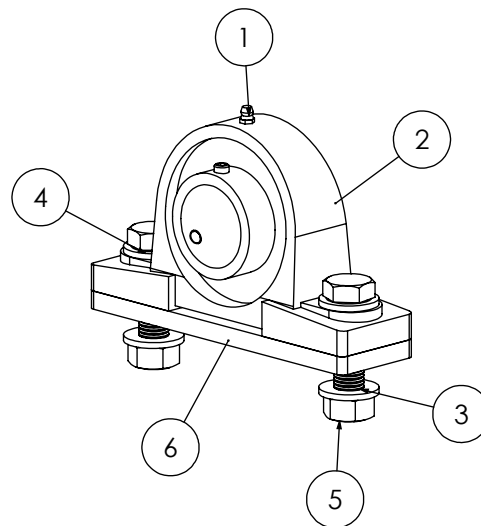
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	WEIGHT
1	UCP209D1_45_D1__3	BUY IN	1		
2	UCP209D1_45_D1__5	BUY IN	1		
3	ISO 4017 - M16 x 65-N	BUY IN	2	SS	
4	M16 WASHER-BELLEVILLE	BUY IN	4	SS	
5	M16 NUT	BUY IN	2	SS	
6	PILLOW MOUNT SHIM	PILLOW MOUNT SHIM	1	10MM SS	750.04



FRONT VIEW



SIDE VIEW



GB - 15
PILLOW MOUNT - Ø45MM ASSY
AT 15 - 08/13/E

CLIENT:	
PRODUCT:	PILLOW MOUNT - Ø45MM ASSY
CODE:	GB15-1A/08/13/E
QTY PER UNIT	4 - BUY IN
MATERIAL	SEE COMPONENTS
	GALVANISED
FINISH	

COMPONENT LAYOUT

NO	COMPONENT	PG NO	QTY
6	PILLOW MOUNT SHIM	13	4

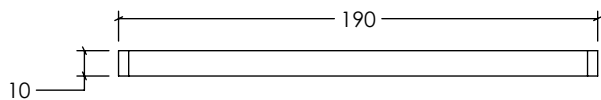
FASTENERS

3	SETSCREW	M16 X 65	2
4	WASHER -BELLVILLE	M16	4
5	NUT	M16	2

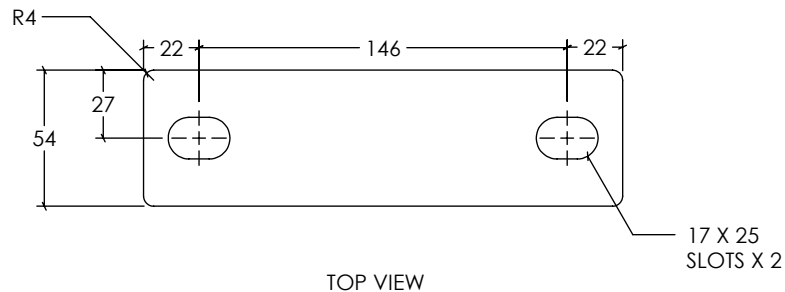
DRAWING INFORMATION

DRAWN BY	KVT
DATE	06/08/22
REVISION	
APPROVED BY	
SCALE : 1 : 2	PAGE 13

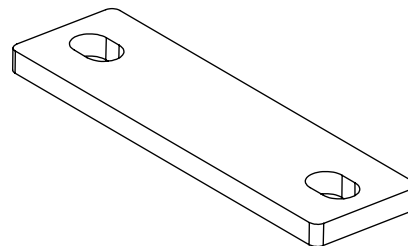
ITEM 6 - PILLOW MOUNT SHIM



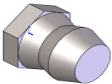
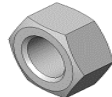
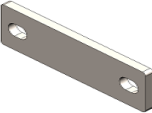
FRONT VIEW



TOP VIEW



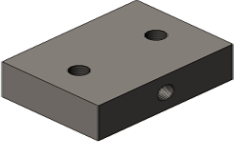
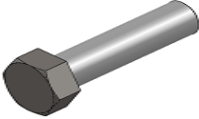
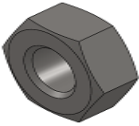
AT15-08/13/E
SUB SUB ASSY
13E. GERABOX PILLOW MOUNT

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	WEIGHT
	1	UCP209D1_45_D1__3	BUY IN	1		
	2	UCP209D1_45_D1__5	BUY IN	1		
	3	ISO 4017 - M16 x 65-N	BUY IN	2	SS	
	4	M16 WASHER-BELLEVILLE	BUY IN	4	SS	
 	5	M16 NUT	BUY IN	2	SS	
	6	PILLOW MOUNT SHIM	PILLOW MOUNT SHIM	1	10MM SS	750,04

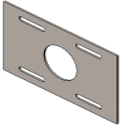
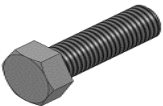
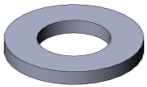
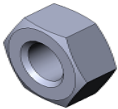
AT15-08/14/F

SUB SUB ASSY

14F. GB TENSIONER BLOCK ASSY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/14/F01	TENSIONER BLOCK	1	SS	509,41
	2	GB15-1A/08/14/F02	M10 X 40 SET SCREW	2	SS	35,32
	3	GB15-1A/08/14/F03	M10 WASHER - BELLEVILLE	6	SS	3,57
	4	GB15-1A/08/14/F04	M10 NUT	3	SS	11,94
	5	GB15-1A/08/14/F05	M10 X 70 SET SCREW	1	SS	53,81

AT15-1A/08/15/G
SUB SUB ASSY
15G. GEARBOX OIL SEAL ASSY PARTS

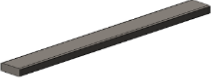
DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/15/G01	GEARBOX OIL SEAL COVER	1	2MM SS	213,64
	2	GB15-1A/08/15/G02	GEARBOX OIL SEAL	1	6.5MM RUBBER	7,3
	3	GB15-1A/08/15/G03	GEARBOX OIL SEAL GASKET	2	4MM RUBBER	48,66
	4	GB15-1A/08/15/G04	M6 X 20 SET SCREW	4	SS	6,88
	5	GB15-1A/08/15/G05	M6 WASHER - BELLEVILLE	8	SS	1,02
	6	GB15-1A/08/15/G06	M6 NUT	4	SS	2,57

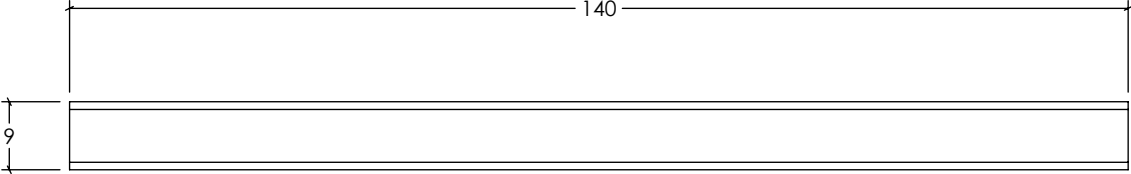
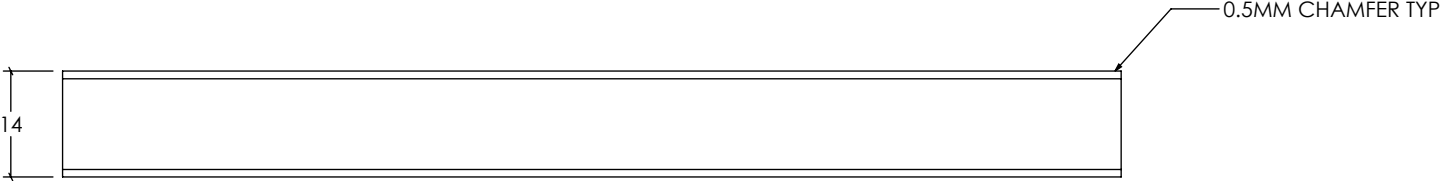
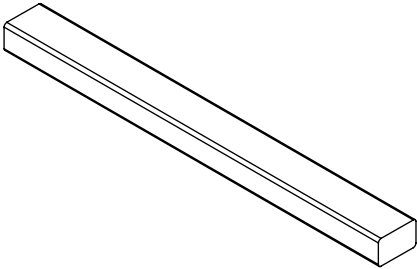
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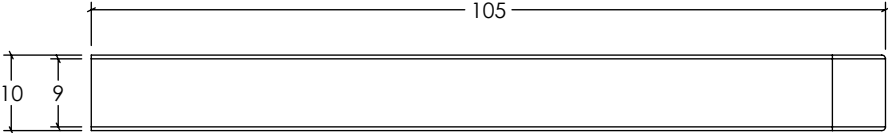
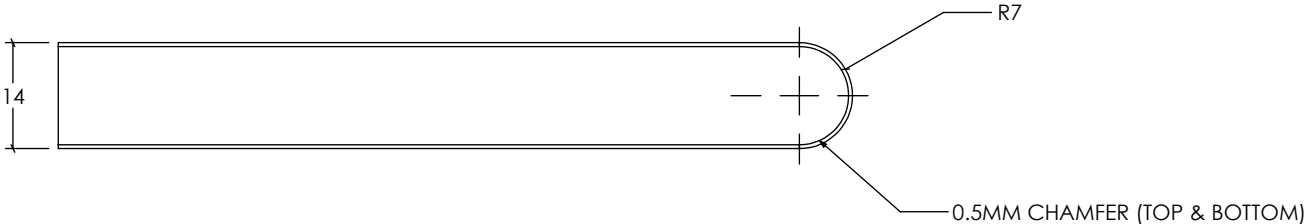
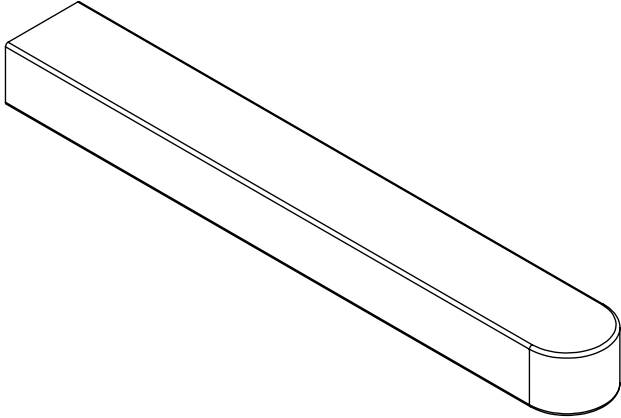
AT15-1A/08/16-17

SUB SUB ASSY

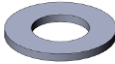
16-17, GEARBOX CTR SHAFT AND KEY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/16	SHAFT CTR - Ø45 L= 1050	1	SS	13617,34
	2	GB15-1A/08/17	KEY - 14 X 19 X 140	1	SS	653,24

CLIENT:		COMPONENT 17. GEARBOX- KEY 14 X 9 X 140 (CENTER SHAFT)	DRAWING TYPE: PROCESS DRAWING			
PRODUCT:	GEARBOX - KEY 14 X 9 X 140 (CENTER SHAFT)					
PRODUCT CODE:	GB15-1A/08/17					
 FRONT VIEW  TOP VIEW 			GROUP /QUANTITIES:			
			BATCH NO:		ORDER NO:	
			QTY/CRATE:		QTY/NO:	
			COMPONENT INFORMATION			
			QTY PER UNIT:	1		
			MATERIAL:	9MM SS		
			FINISH:	SS		
			PROCESS INFORMATION			
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OPERATION INFORMATION						
NO	MACHINE	PROCESS				
DRAWING INFORMATION						
DRAWN BY	KVT					
DATE	06/08/22					
REVISION						
APPROVED BY:						
SCALE: 1 : 1		PAGE 17				

CLIENT:		COMPONENT 18. GENERATOR- KEY 14 X 9 X 105	DRAWING TYPE: PROCESS DRAWING			
PRODUCT:	GENERATOR - KEY 14 X 9 X 105					
PART NO:	GB15-1A/08/18					
 FRONT VIEW  SIDE VIEW 			GROUP /QUANTITIES:			
			BATCH NO:		ORDER NO:	
			QTY/CRATE:		QTY/NO:	
			COMPONENT INFORMATION			
			QTY PER UNIT:	1		
			MATERIAL:	10MM SS		
			FINISH:	SS		
			PROCESS INFORMATION			
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OPERATION INFORMATION						
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DRAWING INFORMATION						
DRAWN BY	KVT					
DATE	06/08/22					
REVISION						
APPROVED BY:						
SCALE: 1 : 1		PAGE 18				

AT15-1A/08/19/H
SUB SUB ASSY
19/H. GEARBOX- SPROCKET CHAIN ASSY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/19/H01	CHAIN & SPROCKET PATH	1	SS	7293,39
	2	GB15-1A/08/19/H02	SPROCKET-20T, 203PD	1	17.58MM SS	3812,25
	3	GB15-1A/08/19/H03	SPROCKET-45T, 455PD	1	17.58MM SS	21524,2
	4	GB15-1A/08/19/H04	SPROCKET MOUNTING COLLAR 45 DIA	2	SS	987,63
	5	GB15-1A/08/19/H05	M8 X 40 SETSCREW	8	SS	21,71
	6	GB15-1A/08/19/H06	M8 WASHER - BELLEVILLE	16	SS	1,83
	7	CB15-1A/10/07	M8 NUT	8	SS	5,53
						
						

CLIENT:		COMPONENT	DRAWING TYPE:
PRODUCT:	GEAR BOX - CHAIN & SPROCKET PATH		
PART NO:	GB15-1A/08/19/H01		
		H01. GEARBOX-CHAIN & SPROCKET PATH	PROCESS DRAWING

COMPONENT

DRAWING TYPE:

H01. GEARBOX-CHAIN & SPROCKET PATH

PROCESS DRAWING

GROUP /QUANTITIES:

BATCH NO:

ORDER NO:

QTY/CRATE:	
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QTY/NO:

COMPONENT INFORMATION

QTY PER UNIT:

1

MATERIAL:

SS

FINISH:

PROCESS INFORMATION

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OPERATION INFORMATION

[illegible]

DRAWING INFORMATION

DRAWN BY	KVT
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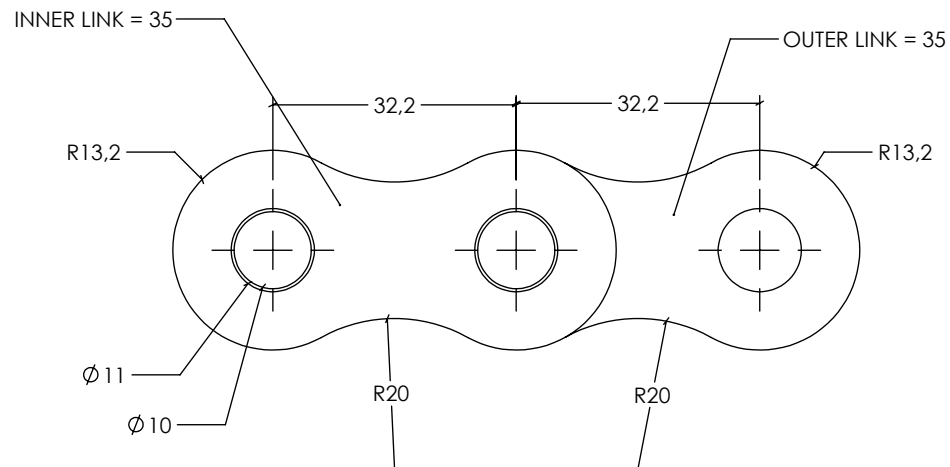
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REVISION

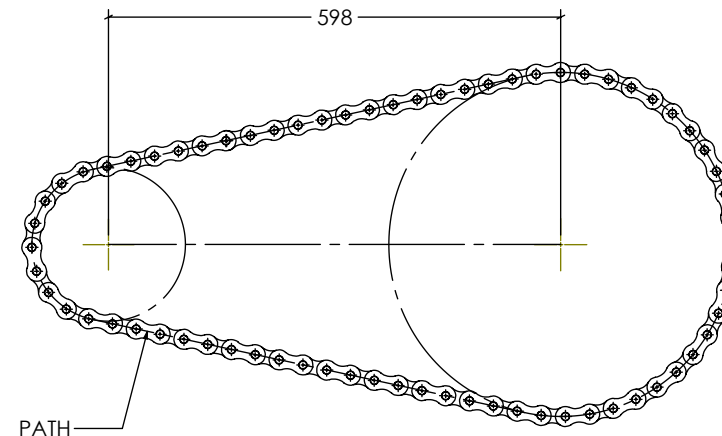
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SCALE: 1 : 1/10

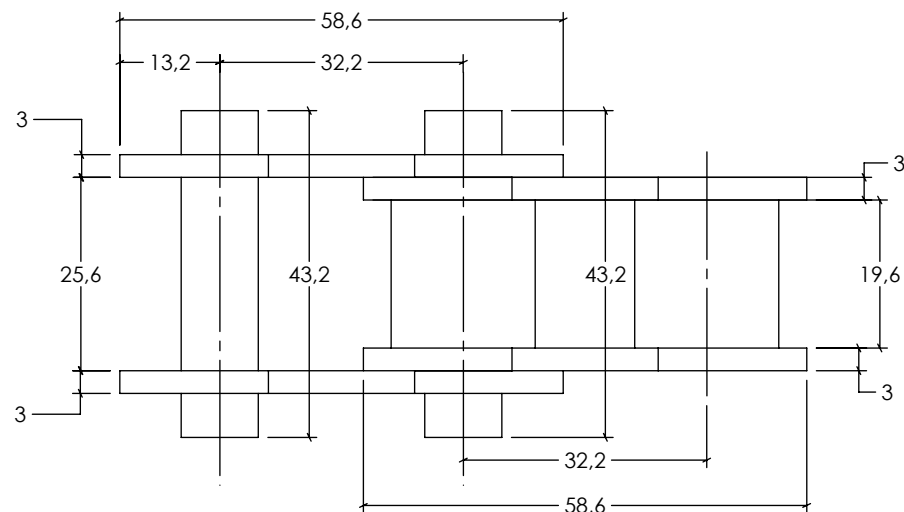
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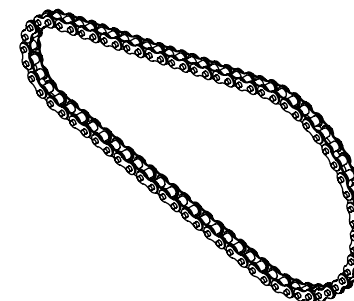
FRONT VIEW



FRONT VIEW



TOP VIEW



CLIENT:		COMPONENT	DRAWING TYPE:
PRODUCT:			
PART NO:			
		H02. SPROCKET 20T, 203PD	PROCESS DRAWING
		FRONT VIEW SIDE VIEW	GROUP /QUANTITIES: BATCH NO: ORDER NO: QTY/CRATE: QTY/NO:
			COMPONENT INFORMATION QTY PER UNIT: 1 MATERIAL: 17.6MM SS
			FINISH: GALVANISED
			PROCESS INFORMATION NO MACHINE PROCESS QTY
			OPERATION INFORMATION NO MACHINE PROCESS
			DRAWING INFORMATION DRAWN BY KVT DATE 06/08/22 REVISION APPROVED BY:
		SCALE: 1 : 1/10	PAGE 19C

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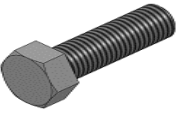
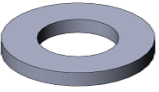
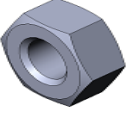
AT15-08/21/I
SUB SUB ASSY
21/I. M10 X 25 SETSCREW ASSY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/21/I01	M10 x 25 SETSCREW	1	SS	26,07
	2	GB15-1A/08/21/I02	M10 WASHER - BELLEVILLE	2	SS	3,57
	3	GB15-1A/08/21/I03	M10 NUT	1	SS	11,94

AT15-1A/08/22/J

SUB SUB ASSY

22/J. M6 X 20 SETSCREW ASSY PARTS

DOCUMENT PREVIEW	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL	MASS
	1	GB15-1A/08/22/J01	M6 X 20 SET SCREW	1	SS	6,88
	2	GB15-1A/08/22/J02	M6 WASHER	2	SS	1,02
	3	GB15-1A/08/22/J03	M6 NUT	1	SS	2,57

